

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

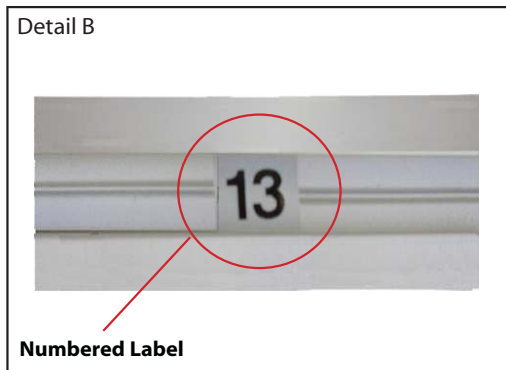


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



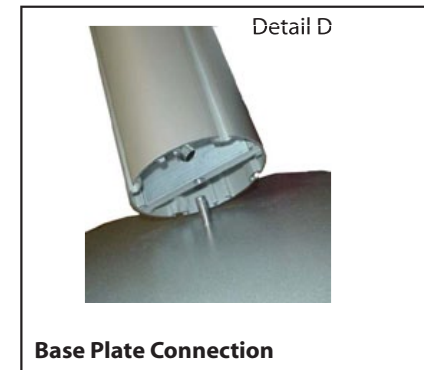
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



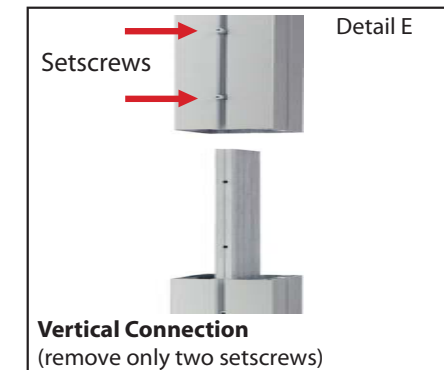
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

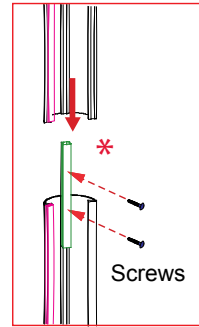
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Item	Qty.	Description
1	2	Base Plates
2/2a	1/1	48"h RR125/2 Vertical Extrusion
3/3a	1/1	46.2"h Z45 Vertical Extrusion
4/4a	1/1	46.2"h Z45 Vertical Extrusion
5/5a	1/1	48"h RR125/2 Vertical Extrusion
6/6a	1/1	33.33"w Z45 Horizontal Extrusion
7/7a	1/1	33.33"w Z45 Horizontal Extrusion
8/8a	1/1	33.33"w Z45 Horizontal Extrusion
9/9a	1/1	33.33"w Z45 Horizontal Extrusion
10/10a	1/1	33.33"w Z45 Horizontal Extrusion
11/11a	1/1	33.33"w Z45 Horizontal Extrusion

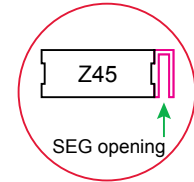
Steps:

- 1) Attach Base plates [1] to lower verticals [2,5] using bolts.
- 2) Connect upper verticals [2a,5a] to lower verticals [2,5].
See RR125/2 Attachment detail.
- 3) Attach verticals [3,3a] to assembly [1/2/2a], then [4,4a] to assembly [1/5/5a] to create sides of backwall. Be sure to place SEG opening towards front of backwall. *See detail.*
- 4) Connect lower horizontals [6-11] between vertical assemblies [1/2/2a] and [1/5/5a] as shown. Be sure to place SEG opening towards front of backwall. *See Detail.*
- 5) Connect upper horizontals [6a-11a] between vertical assemblies [1/2/2a] and [1/5/5a] at top. Be sure to place SEG opening towards front of backwall. *See Detail.*
- 6) Attach SEG graphic to front of backwall. *See Graphic detail.*
- 7) Attach Graphic backer to back of frame using velcro.

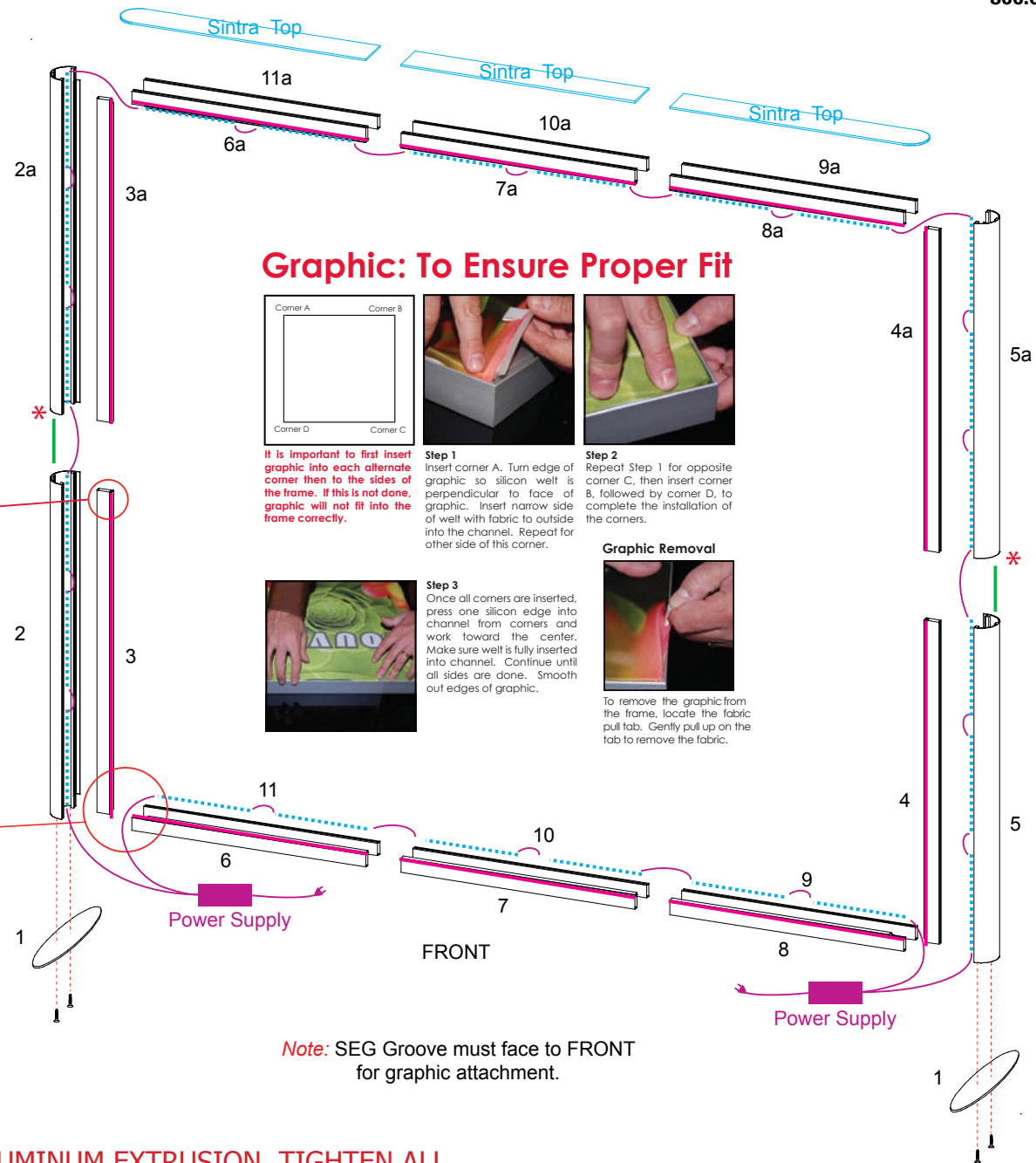
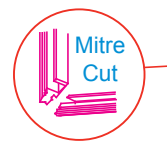
RR125/2 Connection



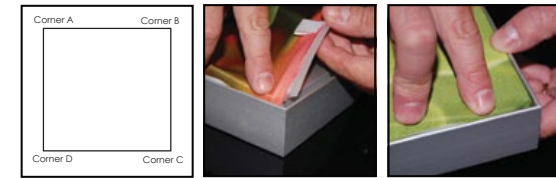
Extrusion Profiles



Corner Connection



Graphic: To Ensure Proper Fit



It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.

Step 1
Insert corner A. Turn edge of graphic so silicon well is perpendicular to face of graphic. Insert narrow side of well with fabric to outside into the channel. Repeat for other side of this corner.

Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.

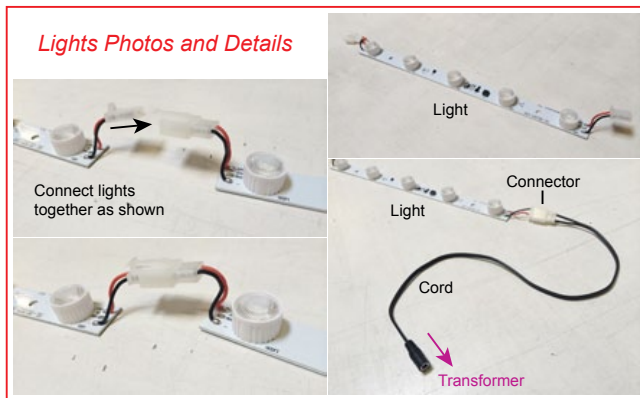
Graphic Removal



To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

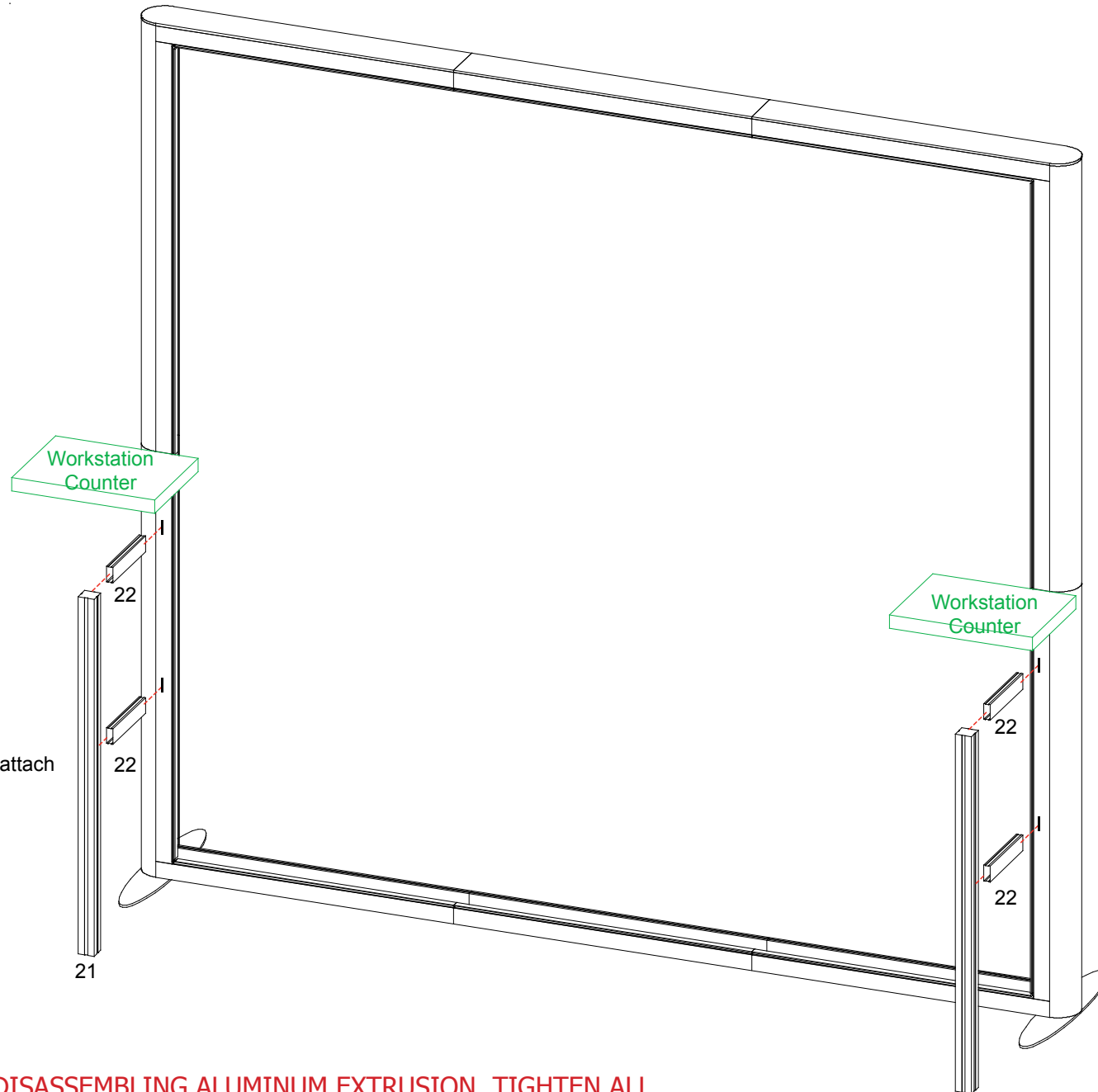
Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure well is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

Note: SEG Groove must face to FRONT for graphic attachment.



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Item	Qty.	Description
21	2	40.25" S44 Vertical Extrusion
22	4	9" Z45 Horizontal Extrusion

Steps:

- 1) Attach horizontal [22] to backwall by inserting end into pill slot and locking in place on both ends.
- 2) Connect vertical [21] to horizontals [22] as shown, and attach Pedestal Top w/ Wing Nuts.

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